Katana **DA20-A1**

All specifications are subject to change without notice. Illustrations may show optional equipment.

Powerplant

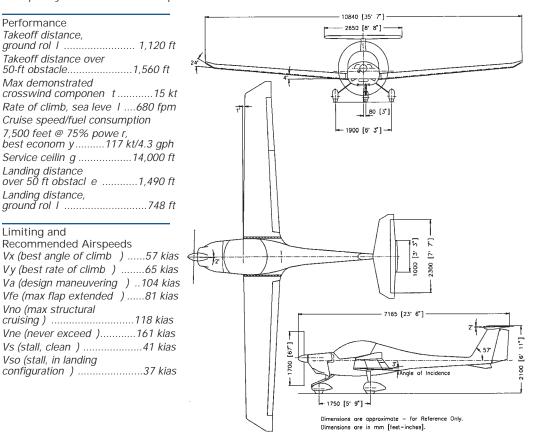
Bombardier Rotax 912F3, 81 hp, four-cylinde r, horizontally opposed

Specifications
Recommended TB O1,200 hr
Lengt h23 ft 6 in
Height6 ft 11 in
Wingspa n35 ft 7 in
Wing Are a125 sq ft
Wing Loadin g12.9 lb/sq ft
Power Loadin g19.7 lb/hp
Seat s2
Empty weight, typica 11,095 lb
Maximum gross weigh t1,609 lb
Payload w/full fue 1394 lb
Fuel capacit y, std20.1 gal
(19.5 gal usable)
Oil capacit y3.2 qt

Performance
Takeoff distance,
ground rol 1 1,120 ft
Takeoff distance over
50-ft obstacle1,560 ft
Max demonstrated
crosswind componen t15 kt
Rate of climb, sea leve 1680 fpm
Cruise speed/fuel consumption
7,500 feet @ 75% powe r,
best econom y117 kt/4.3 gph
Service ceilin g14,000 ft
Landing distance
over 50 ft obstacl e1,490 ft
Landing distance,
ground rol 1748 ft

Limiting and Recommended Airspeeds Vx (best angle of climb)57 kias Vy (best rate of climb)65 kias Va (design maneuvering) ..104 kias Vfe (max flap extended)81 kias Vno (max structural cruising)118 kias Vne (never exceed).....161 kias Vs (stall, clean)41 kias Vso (stall, in landing





AFTER SALE & CUSTOMER SUPPORT

Technical & Parts Support Factory technicians available 7 days a week for technical and A.O.G. parts support.

MaintenanceTraining A five day course, comprised of four days of engine, propeller and airframe system s/troubleshooting procedures, and one day of composite theory and practical repair workshop.

Field Service Support Factory technician network available for onsite training, troubleshooting, and repairs.

Warranty

Airframe: 2 year "tip to tail" parts and labor warranty with unlimited hours. 10 year, 12,000 hr warranty on major structural components. Engine: 1 year or 200 hrs parts and labo r. Parts prorated to TBO. Propeller: 1 year or 500 hours parts and labor prorated to TBO. , Avionics: *Manufacturer 's warrant y.*

Repair and overhaul Engine: overhaul and factory exchange engines available, including "firewall forward" quick engine changes (QEC).

Propeller: overhaul and factory exchange propellers available.

A1R5-1097

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Katana DA20-A1

The DA20-A1 Katana is a two seat aircraft designed and manufactured by Diamond Aircraft Industries of London, Canada. It is principally intended for primary flight training.

The DA20-A1 Katana features advanced composite structure, single engine, conventional configuration with low wing, T-tail, and tricycle landing gear.

The design of DA20-A1 Katana is based on the DV20 Katana, designed and manufactured by Diamond (HOAC) Aircraft of Austria. The DV20 was type certified by Austrian and German Airworthiness Authorities in 1993, and by Canadian and American Airworthiness Authorities in 1994.

The principal differences are detail design improvements and changes to facilitate production with usage of North American standard parts and materials.

App roval

The Katana is currently certified for day/night VFR operations and spinning in Canada and the United States as well as being certified by Airworthiness Authorities in the United Kingdom, Austria, Germany, Switzerland, Holland, Turkey, Portugal, France, Australia, Denmark, Czech Rep., Italy, Russia, and South Africa.

Fuselage

The fuselage is of GRP (Glass Reinforced Plastic) construction with local CRP (Carbon Reinforced Plastic) reinforcement in high stress areas.

The stressed fuselage skin is primarily made of single GRP laminate with local GRP/PVCfoam/GRP sandwich construction to increase stiffness and reduce noise. The two fuselage shells (halves) are bonded together along the joint flange in the vertical plane. Internal structure consists of the firewall, a number of transverse bulkheads, a longitudinal bulkhead in the tail tube (cone), and a main bulkhead (spar bridge) that receives the wing spar stubs. The vertical stabilizer is integrated with the fuselage.

The fixed seat shells are of GRP construction (rudder pedals are adjustable). Aft of the seats a baggage compartment is provided. Baggage is secured with a fabric net. The fuel tank is located beneath the baggage

compartment. The one-piece canopy provides excellent visibility and tilts up and back to provide unrestricted cockpit access.

Wings

The wing section is a Wortman FX 63-137/20 HOAC laminar profile. The inner 50% of the wing span features flaps for take-off and landing. Each wing is attached to the fuselage with three bolts: two transverse at the root rib, and one longitudinal through the spar bridge and the wing spar stub.

The wing skins are of GRP/FOAM/GRP sandwich construction. The I-section spar is constructed of CRP poltruded spar caps that are joined with a GRP/FOAM sandwich construction spar web.

Several ribs provide mounting surfaces for guides of control tubes and support for control bellcranks. The flaps are actuated electrically via mechanical linkages that also provide synchronization. The ailerons are actuated via steel control tubes and aluminum bellcranks.

The left wing approximately one foot inboard of the wing tip houses individual quartz halogen landing and taxi lights.

Landing Gear

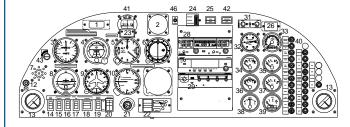
The conventional tricycle landing gear is non-retractable. The main gear struts are aluminum. The nose gear strut is steel tube sprung via an elastomeric spring pack. Steering is provided by differential braking of the main wheels and the friction damped castoring nose wheel.

Powerplant

The engine is a Rotax 912F3 with a take-off power rating of 81HP (DIN). The 912F3 is a horizontally opposed 4-cylinder, 4-stroke engine. It features liquid cooled cylinder heads, dual ignition, dry sump lubrication, dual carburetors, and a propeller drive reduction gear box (2.2727:1).

The engine features an integral 20A alternator directly driven by the crankshaft and a 40A alternator which is belt driven off the pulley that is mounted to the propeller drive flange. The DA20-A1 Katana uses the 40A alternator to power avionics, instruments and electrical accessories. The integrated 20A alternator is used exclusively to power the dual capacitance

Instrument Panel



- 1. Outside Air Temp Ind.
- 2. Not used
- 3. Air Speed Ind.
- 4. Artificial Horizon Ind.
- 5. Altimeter
- 6. CDI
- 7. Stall Warning Horn
- 8. Turn and Bank Ind.
- 9. Directional Gyro 10. Vertical Speed Ind.
- 11. Not used
- 12. Microphone Jack
- 13. Air Vent
- 14. Fuel Pump Switch
- 15. Strobe Light Switch
- 16. Landing Light Switch

- 17. Taxi Light Switch
- 18. Nav. Light Switch
- 19. Avionics Master 20. Master Switch
- 21. Ignition Switch
- 22. Flap Control
- 23. Compass Card
- 24. Trim Indicator
- 25. Annunciator Lights
- 26. Hobbs Meter 27. Not used
- 28. Radio
- 29. Transponder
- 30. Not Used
- 31. Intercom
- 32. Manifold Pressure

- 33. Tachometer
- 34. Oil Pressure Ind.
- 35. Oil Temp. Ind.
- 36. Voltmeter
- 37. Cylinder Head Temp. Indicator
- 38. Ammeter
- 39. Fuel Indicator
- 40. Circuit breakers
- 41. Compass
- 42. Canopy Locking Warning Liaht
- 43. I-Panel Reostat
- 46. Trim Ind. Dimmer

discharge, electronic ignition system.

The engine mount is of conventional welded steel tubing construction.

The hydraulically controlled, 2 blade constant speed propeller is the Hoffmann HO-V352F. The prop blades are of wood core construction, with composite skins and aluminum or polycarbonate bonded edge inserts.

The GRP firewall is clad with insulating Fibrefrax and stainless steel skin. Cowlings are fire protected by fire resistant paint.

Empennage

The rudder halves are of GRP/ foam/GRP sandwich construction. The rudder is cable actuated via dual, adjustable pedals. The horizontal stabilizer and elevator are GRP/Foam/GRP sandwich construction with local CRP reinforcement. The anti-servo tab is made of CRP.

The elevator is actuated by steel control tubes. Centering and increased control forces are provided by two compression coil springs mounted concentric to the vertical push-pull tube of the elevator control system. The common spring base can be moved by an electric actuator

which provides elevator trimming function.

Electrical/ Aionics Electric power (nominal 12 V) is

provided by the 20 A/hr battery and the 40A alternator which features internal voltage regulation. The alternator is belt driven off the propeller shaft drive flange pulley. Electric power is supplied to the user systems via the main or avionics bus, as applicable. Circuit protection is provided by resettable panel mounted circuit breakers for each circuit.

Instrumentation and Avionics equipment is tailored to individual customer requirements. A typical equipment suite and layout are depicted in the above diagram.

Documentation

The following documentation is available:

- · Airplane Flight Manual
- Airplane Maintenance Manual
- · Airplane Illustrated Parts Catalogue
- Miscellaneous Vendor Technical Documentation (i.e. Engine, Propeller, Avionics etc.)

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